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**European Technical
Assessment**

**ETA-09/0056
of 18/07/2017**

English translation prepared by CSTB - Original version in French language

General Part

Nom commercial
Trade name

FM753 Crack

Famille de produit
Product family

Cheville métallique à expansion par vissage à couple contrôlé, de fixation dans le béton fissuré et non fissuré diamètres M8, M10, M12 et M16

Torque-controlled expansion anchor for use in cracked and uncracked concrete: sizes M8, M10, M12 and M16

Titulaire
Manufacturer

**FRIULSIDER
Via Trieste,1
I 33048 San Giovanni al Natisone (UDINE)
ITALIE**

Usine de fabrication
Manufacturing plants

Plant 1

Cette évaluation contient:
This Assessment contains

18 pages incluant 15 annexes qui font partie intégrante de cette évaluation

18 pages including 15 annexes which form an integral part of this assessment

Base de l'ETE
Basis of ETA

DEE 330232-00-0601, Octobre 2016

EAD 330232-00-0601, October 2016

Cette évaluation remplace:
This Assessment replaces

ETE- 09/0056 du 18/03/2015

ETA-09/0056 dated 18/03/2015

Specific Part

1 Technical description of the product

The FM753 Crack anchor is an anchor made of zinc electroplated steel which is placed into a drilled hole and anchored by torque-controlled expansion.

The illustration and the description of the product are given in Annex A.

2 Specification of the intended use

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annexes B.

The provisions made in this European Technical Assessment are based on an assumed working life of the anchor of 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product

3.1 Mechanical resistance and stability (BWR 1)

| Essential characteristic | Performance |
|---|---------------|
| Characteristic tension resistance acc. ETAG001, Annex C | See Annex C1 |
| Characteristic shear resistance acc. ETAG001, Annex C | See Annex C2 |
| Characteristic tension resistance acc. CEN/TS 1992-4 | See Annex C5 |
| Characteristic shear resistance acc. CEN/TS 1992-4 | See Annex C6 |
| Characteristic resistance under seismic action Cat 1 acc. TR045 | See Annex C9 |
| Characteristic resistance under seismic action Cat 2 acc. TR045 | See Annex C10 |
| Displacements | See Annex C11 |

3.2 Safety in case of fire (BWR 2)

| Essential characteristic | Performance |
|--|---|
| Reaction to fire | Anchorage satisfy requirements for Class A1 |
| Characteristic tension resistance under fire acc. ETAG001, Annex C | See Annex C3 |
| Characteristic shear resistance under fire acc. ETAG001, Annex C | See Annex C4 |
| Characteristic tension resistance under fire acc. CEN/TS 1992-4 | See Annex C7 |
| Characteristic shear resistance under fire acc. CEN/TS 1992-4 | See Annex C8 |

3.3 Hygiene, health and the environment (BWR 3)

Regarding dangerous substances contained in this European Technical Assessment, there may be requirements applicable to the products falling within its scope (e.g. transposed European legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the Construction Products Directive, these requirements need also to be complied with, when and where they apply.

3.4 Safety in use (BWR 4)

For Basic requirement Safety in use the same criteria are valid as for Basic Requirement Mechanical resistance and stability.

3.5 Protection against noise (BWR 5)

Not relevant.

3.6 Energy economy and heat retention (BWR 6)

Not relevant.

3.7 Sustainable use of natural resources (BWR 7)

For the sustainable use of natural resources no performance was determined for this product.

3.8 General aspects relating to fitness for use

Durability and Serviceability are only ensured if the specifications of intended use according to Annex B1 are kept.

4 Assessment and verification of constancy of performance (AVCP)

According to the Decision 96/582/EC of the European Commission¹, as amended, the system of assessment and verification of constancy of performance (see Annex V to Regulation (EU) No 305/2011) given in the following table apply.

| Product | Intended use | Level or class | System |
|-----------------------------------|--|----------------|--------|
| Metal anchors for use in concrete | For fixing and/or supporting to concrete, structural elements (which contributes to the stability of the works) or heavy units | — | 1 |

5 Technical details necessary for the implementation of the AVCP system

Technical details necessary for the implementation of the Assessment and verification of constancy of performance (AVCP) system are laid down in the control plan deposited at Centre Scientifique et Technique du Bâtiment.

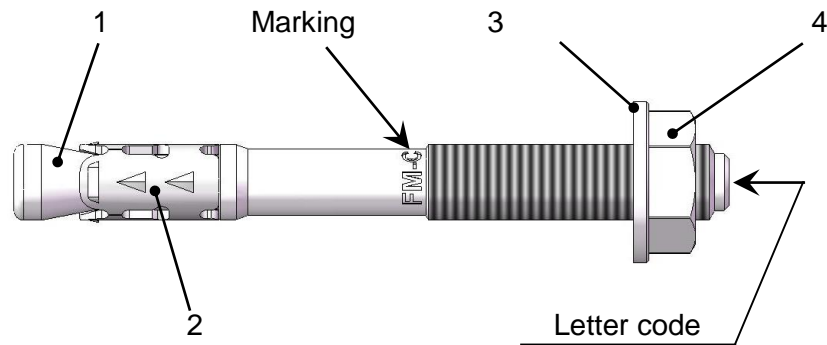
The manufacturer shall, on the basis of a contract, involve a notified body approved in the field of anchors for issuing the certificate of conformity CE based on the control plan.

The original French version is signed by

Charles Baloche
Technical Director

¹ Official Journal of the European Communities L 254 of 08.10.1996

Assembled anchor:



- 1. Bolt
- 2. Expansion sleeve
- 3. Washer
- 4. Hexagonal nut

Marking on the bolt:

FM-C (product name)
 followed by MX/Y where
 MX = thread diameter
 Y = fixture thickness

Table 1: Materials

| Part | Designation | Material | Protection |
|------|------------------|--|--------------------------------|
| 1 | Bolt | M8 and M10: 19MnB4 DIN 1654-T4 | Galvanised $\geq 8\mu\text{m}$ |
| | | M12 and M16 C30BKD EU 119-74 | |
| 2 | Expansion sleeve | Stainless steel X2CrNiMo 17-12-2 UNI EN 10088/2 | - |
| 3 | Washer | C-steel DIN 125/1 (normal), DIN 9021 (large) | Galvanised $\geq 8\mu\text{m}$ |
| 4 | Hexagonal nut | C-steel DIN 934, steel grade 8 | Galvanised $\geq 8\mu\text{m}$ |

FM753 Crack expansion anchor

Product description

Installation condition - Materials

Annex A1

Specifications of intended use

Anchorage subject to:

- Static and quasi-static loads,
- Seismic load (category C2) loads,
- Fire.

Base materials:

- Cracked concrete and non-cracked concrete
- Reinforced or unreinforced normal weight concrete of strength classes C 20/25 at least to C50/60 at most according to ENV 206: 2000-12.

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions.

Design:

- The anchorages are designed in accordance with the ETAG001 Annex C "Design Method for Anchorages" or CEN/TS 1992-4-4 "Design of fastenings for use in concrete" under the responsibility of an engineer experienced in anchorages and concrete work.
- For seismic application the anchorages are designed in accordance with TR045 "Design of Metal Anchors For Use In Concrete Under Seismic Actions".
- For application with resistance under fire exposure the anchorages are designed in accordance with method given in TR020 "Evaluation of Anchorage in Concrete concerning Resistance to Fire".
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings.

Installation:

- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- Use of the anchor only as supplied by the manufacturer without exchanging the components of an anchor.
- Anchor installation in accordance with the manufacturer's specifications and drawings and using the appropriate tools.
- Effective anchorage depth, edge distances and spacing not less than the specified values without minus tolerances.
- Hole drilling by hammer drill.
- Cleaning of the hole of drilling dust.
- Application of specified torque moment using a calibrated torque wrench.
- In case of aborted hole, drilling of new hole at a minimum distance of twice the depth of the aborted hole, or smaller distance provided the aborted drill hole is filled with high strength mortar and no shear or oblique tension loads in the direction of aborted hole.

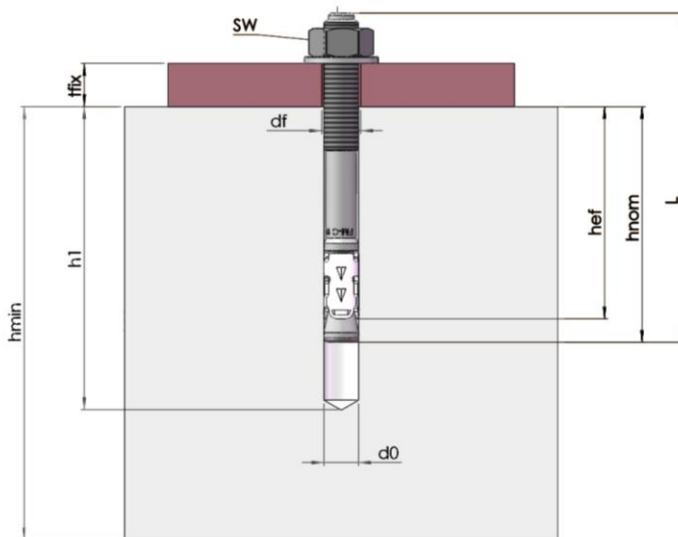
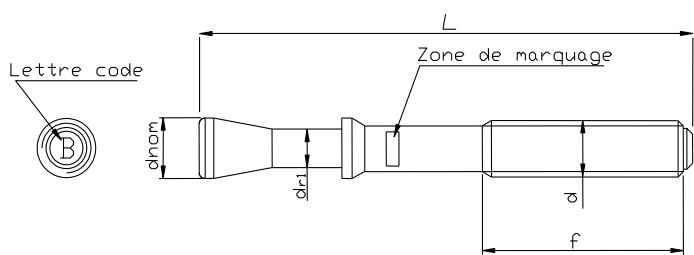
FM753 Crack expansion anchor

Intended Use
Specifications

Annex B1

Table 2: Anchor dimensions

| | d x L | Marking | Letter code ID | L (mm) | d _{nom} (mm) | d _{r1} (mm) | f (mm) |
|------------|---------|-------------|----------------|--------|-----------------------|----------------------|--------|
| M8 | M8x68 | FM-C 8/4 | A | 68 | 8 | 5,8 | 30 |
| | M8x75 | FM-C 8/10 | B | 75 | | | 30 |
| | M8x90 | FM-C 8/25 | C | 90 | | | 40 |
| | M8x115 | FM-C 8/50 | D | 115 | | | 60 |
| | M8x135 | FM-C 8/70 | E | 135 | | | 80 |
| | M8x165 | FM-C 8/100 | G | 165 | | | 80 |
| M10 | M10x90 | FM-C 10/10 | A | 90 | 10 | 7,4 | 40 |
| | M10x105 | FM-C 10/25 | B | 105 | | | 55 |
| | M10x115 | FM-C 10/35 | C | 115 | | | 55 |
| | M10x135 | FM-C 10/55 | D | 135 | | | 85 |
| | M10x155 | FM-C 10/75 | E | 155 | | | 85 |
| | M10x185 | FM-C 10/105 | F | 185 | | | 85 |
| M12 | M12x110 | FM-C 12/10 | A | 110 | 12 | 8,8 | 65 |
| | M12x120 | FM-C 12/20 | B | 120 | | | 65 |
| | M12x145 | FM-C 12/45 | C | 145 | | | 85 |
| | M12x170 | FM-C 12/70 | D | 170 | | | 85 |
| | M12x200 | FM-C 12/100 | E | 200 | | | 85 |
| M16 | M16x130 | FM-C 16/10 | A | 130 | 16 | 11,8 | 65 |
| | M16x150 | FM-C 16/30 | B | 150 | | | 85 |
| | M16x185 | FM-C 16/60 | C | 185 | | | 85 |
| | M16x220 | FM-C 16/100 | D | 220 | | | 85 |



FM753 Crack expansion anchor

Intended Use
 Installation parameters

Annex B2

Table 3: Installation data

| | dxL | ID | t _{fix} (mm) | d ₀ (mm) | h ₁ (mm) | h _{nom} (mm) | h _{ef} (mm) | d _f (mm) | h _{min} (mm) | T _{inst} (Nm) | SW (mm) | Marking |
|------------|---------|----|--------------------------|------------------------|------------------------|--------------------------|-------------------------|------------------------|--------------------------|---------------------------|------------|-------------|
| M8 | M8x68 | A | 4 | 8 | 70 | 54 | 48 | 9 | 100 | 20 | 13 | FM-C 8/4 |
| | M8x75 | B | 10 | | | | | | | | | FM-C 8/10 |
| | M8x90 | C | 25 | | | | | | | | | FM-C 8/25 |
| | M8x115 | D | 50 | | | | | | | | | FM-C 8/50 |
| | M8x135 | E | 70 | | | | | | | | | FM-C 8/70 |
| | M8x165 | G | 100 | | | | | | | | | FM-C 8/100 |
| M10 | M10x90 | A | 10 | 10 | 80 | 67 | 60 | 12 | 120 | 40 | 17 | FM-C 10/10 |
| | M10x105 | B | 25 | | | | | | | | | FM-C 10/25 |
| | M10x115 | C | 35 | | | | | | | | | FM-C 10/35 |
| | M10x135 | D | 55 | | | | | | | | | FM-C 10/55 |
| | M10x155 | E | 75 | | | | | | | | | FM-C 10/75 |
| | M10x185 | F | 105 | | | | | | | | | FM-C 10/105 |
| M12 | M12x110 | A | 10 | 12 | 100 | 81 | 72 | 14 | 150 | 60 | 19 | FM-C 12/10 |
| | M12x120 | B | 20 | | | | | | | | | FM-C 12/20 |
| | M12x145 | C | 45 | | | | | | | | | FM-C 12/45 |
| | M12x170 | D | 70 | | | | | | | | | FM-C 12/70 |
| | M12x200 | E | 100 | | | | | | | | | FM-C 12/100 |
| M16 | M16x130 | A | 10 | 16 | 115 | 97 | 86 | 18 | 170 | 120 | 24 | FM-C 16/10 |
| | M16x150 | B | 30 | | | | | | | | | FM-C 16/30 |
| | M16x185 | C | 60 | | | | | | | | | FM-C 16/60 |
| | M16x220 | D | 100 | | | | | | | | | FM-C 16/100 |

| | | | M8 | M10 | M12 | M16 |
|------------------------------------|------------------|------|-----------|------------|------------|------------|
| Min. member thickness | h _{min} | [mm] | 100 | 120 | 150 | 170 |
| Minimum edge distance | c _{min} | [mm] | 50 | 60 | 70 | 85 |
| Corresponding spacing | s ≥ | [mm] | 75 | 120 | 150 | 170 |
| Minimum spacing | s _{min} | [mm] | 50 | 60 | 70 | 80 |
| Corresponding edge distance | c ≥ | [mm] | 65 | 80 | 90 | 120 |

FM753 Crack expansion anchor

Intended Use
 Installation parameters

Annex B3

Table 4: Characteristic values for tension loads in case of static and quasi static loading for design method A acc. ETAG001, Annex C

| | | | M8 | M10 | M12 | M16 | |
|---|---------------------------------------|--------------|-------------------|------|------|------|-----|
| Steel failure | | | | | | | |
| Char. resistance | $N_{Rk,s}$ | [kN] | 23,8 | 38,7 | 54,7 | 98,4 | |
| Partial safety factor | $\gamma_{Ms}^{1)}$ | [-] | 1,5 | | | | |
| Pullout failure $N_{Rk,p} = \Psi_c \times N_{Rk,p}^0$ | | | | | | | |
| Char. resistance in concrete C20/25 | non-cracked | $N_{Rk,p}^0$ | [kN] | 9 | 16 | 20 | 35 |
| | cracked | $N_{Rk,p}^0$ | [kN] | 6 | 12 | 16 | 20 |
| Partial safety factor for cracked or non-cracked concrete | $\gamma_{Mp}^{1)}$ | [-] | 1,5 ²⁾ | | | | |
| Increasing factor for N_{RK} | concrete C30/37 | Ψ_c | [-] | 1,22 | | | |
| | concrete C40/50 | | [-] | 1,41 | | | |
| | concrete C50/60 | | [-] | 1,55 | | | |
| Concrete cone failure and splitting failure | | | | | | | |
| Effective embedment depth | h_{ef} | [mm] | 48 | 60 | 72 | 86 | |
| Partial safety factor for cracked or non-cracked concrete | γ_{Mc} $=\gamma_{Msp}^{1)}$ | | 1,5 ²⁾ | | | | |
| Increasing factor for N_{RK} | concrete C30/37 | Ψ_c | [-] | 1,22 | | | |
| | concrete C40/50 | | [-] | 1,41 | | | |
| | concrete C50/60 | | [-] | 1,55 | | | |
| Char. spacing | concrete cone failure | $S_{cr,N}$ | [mm] | 140 | 180 | 220 | 260 |
| | splitting failure | $S_{cr,sp}$ | [mm] | 290 | 360 | 430 | 520 |
| Char. edge distance | concrete cone failure | $C_{cr,N}$ | [mm] | 70 | 90 | 110 | 130 |
| | splitting failure | $C_{cr,sp}$ | [mm] | 145 | 180 | 215 | 260 |

¹⁾ In absence of other national regulations

²⁾ The value contains an installation safety factor $\gamma_2 = 1.0$

FM753 Crack expansion anchor

Design according to ETAG001, Annex C
Characteristic resistance under tension loads

Annex C1

Table 5: Characteristic values for shear loads in case of static and quasi static loading for design design method A acc. ETAG001, Annex C

| | | | M8 | M10 | M12 | M16 |
|---|--------------------|------|-------------------|------|------|------|
| Steel failure without lever arm | | | | | | |
| Char. resistance | $V_{Rk,s}$ | [kN] | 12,9 | 24,2 | 33,8 | 66,4 |
| Partial safety factor | $\gamma_{Ms}^{1)}$ | [-] | 1,5 | | | |
| Steel failure with lever arm | | | | | | |
| Char. bending resistance | $M_{Rk,s}^0$ | [Nm] | 34 | 67 | 118 | 300 |
| Partial safety factor | $\gamma_{Ms}^{1)}$ | [-] | 1,5 | | | |
| Concrete pry-out failure | | | | | | |
| Factor in equation (5.6) of ETAG Annex C, § 5.2.3.3 | k | [-] | 1,0 | 2,0 | 2,0 | 2,0 |
| Partial safety factor | $\gamma_{Mc}^{1)}$ | [-] | 1,5 ²⁾ | | | |
| Concrete edge failure | | | | | | |
| Effective length of anchor under shear loading | l_f | [mm] | 48 | 60 | 72 | 86 |
| Outside diameter of anchor | d_{nom} | [mm] | 8 | 10 | 12 | 16 |
| Partial safety factor | $\gamma_{Mc}^{1)}$ | [-] | 1,5 ²⁾ | | | |

¹⁾ In absence of other national regulations

²⁾ The value contains an installation safety factor $\gamma_2= 1.0$

FM753 Crack expansion anchor

Design according to **ETAG001, Annex C**
 Characteristic resistance under shear loads

Annex C2

Table 6: Characteristic tension resistance in cracked and non-cracked concrete under fire exposure for design method A acc. ETAG001, Annex C

| | | | M8 | M10 | M12 | M16 |
|--|----------------------|------|--------------|-----|-----|------|
| Steel failure | | | | | | |
| Characteristic resistance | R30 $N_{Rk,s,fi}$ | [kN] | 0,4 | 0,9 | 1,7 | 3,1 |
| | R60 $N_{Rk,s,fi}$ | [kN] | 0,3 | 0,8 | 1,3 | 2,4 |
| | R90 $N_{Rk,s,fi}$ | [kN] | 0,3 | 0,6 | 1,1 | 2,0 |
| | R120 $N_{Rk,s,fi}$ | [kN] | 0,2 | 0,5 | 0,8 | 1,6 |
| Pullout failure (cracked and non-cracked concrete) | | | | | | |
| Char. resistance in concrete \geq C20/25 | R30 $N_{Rk,p,fi}$ | [kN] | 1,5 | 3,0 | 4,0 | 5,0 |
| | R60 $N_{Rk,p,fi}$ | [kN] | 1,5 | 3,0 | 4,0 | 5,0 |
| | R90 $N_{Rk,p,fi}$ | [kN] | 1,5 | 3,0 | 4,0 | 5,0 |
| | R120 $N_{Rk,p,fi}$ | [kN] | 1,2 | 2,4 | 3,2 | 4,0 |
| Concrete cone and splitting failure²⁾ (cracked and non-cracked concrete) | | | | | | |
| Char. resistance in concrete \geq C20/25 | R30 $N^0_{Rk,c,fi}$ | [kN] | 2,9 | 5,0 | 7,9 | 12,3 |
| | R60 $N^0_{Rk,c,fi}$ | [kN] | 2,9 | 5,0 | 7,9 | 12,3 |
| | R90 $N^0_{Rk,c,fi}$ | [kN] | 2,9 | 5,0 | 7,9 | 12,3 |
| | R120 $N^0_{Rk,c,fi}$ | [kN] | 2,3 | 4,0 | 6,3 | 9,9 |
| Characteristic spacing | $s_{cr,N,fi}$ | [mm] | 4 x h_{ef} | | | |
| Characteristic edge distance | $c_{cr,N,fi}$ | [mm] | 2 x h_{ef} | | | |

¹⁾ Design under fire exposure is performed according to the design method given in TR020. Under fire exposure usually cracked concrete is assumed. The design equations are given in TR020, Section 2.2.1.

²⁾ As a rule, splitting failure can be neglected when cracked concrete and reinforcement is assumed.

TR020 covers design for fire exposure from one side. For fire attack from more than one side the edge distance must be increased to $c_{min} \geq 300$ mm and $\geq 2 \cdot h_{ef}$.

FM753 Crack expansion anchor

Design according to ETAG001, Annex C
 Characteristic tension resistance under fire exposure

Annex C3

Table 7: Characteristic shear resistance in cracked and non-cracked concrete under fire exposure for design method A acc. ETAG001, Annex C

| | | | M8 | M10 | M12 | M16 |
|--|--------------------|------|-----|-----|-----|-----|
| Steel failure without lever arm | | | | | | |
| Characteristic resistance | R30 $V_{Rk,s,fi}$ | [kN] | 0,4 | 0,9 | 1,7 | 3,1 |
| | R60 $V_{Rk,s,fi}$ | [kN] | 0,3 | 0,8 | 1,3 | 2,4 |
| | R90 $V_{Rk,s,fi}$ | [kN] | 0,3 | 0,6 | 1,1 | 2,0 |
| | R120 $V_{Rk,s,fi}$ | [kN] | 0,2 | 0,5 | 0,8 | 1,6 |

| | | | | | | |
|-------------------------------------|----------------------|------|-----|-----|-----|-----|
| Steel failure with lever arm | | | | | | |
| Characteristic bending moment | R30 $M^0_{Rk,s,fi}$ | [Nm] | 0,4 | 1,1 | 2,6 | 6,7 |
| | R60 $M^0_{Rk,s,fi}$ | [Nm] | 0,3 | 1,0 | 2,0 | 5,0 |
| | R90 $M^0_{Rk,s,fi}$ | [Nm] | 0,3 | 0,7 | 1,7 | 4,3 |
| | R120 $M^0_{Rk,s,fi}$ | [Nm] | 0,2 | 0,6 | 1,3 | 3,3 |

| | | | | | | |
|---|---------------------|------|-----|------|------|------|
| Concrete pry-out failure | | | | | | |
| Factor in equation (5.6) of ETAG Annex C, § 5.2.3.3 | k | [-] | 1,0 | 2,0 | 2,0 | 2,0 |
| Characteristic resistance | R30 $V_{Rk,cp,fi}$ | [kN] | 2,9 | 10,0 | 15,8 | 24,7 |
| | R60 $V_{Rk,cp,fi}$ | [kN] | 2,9 | 10,0 | 15,8 | 24,7 |
| | R90 $V_{Rk,cp,fi}$ | [kN] | 2,9 | 10,0 | 15,8 | 24,7 |
| | R120 $V_{Rk,cp,fi}$ | [kN] | 2,3 | 8,0 | 12,7 | 19,8 |

| | | | | | | |
|---|-----------|------|----|----|----|----|
| Concrete edge failure | | | | | | |
| Eff. length of anchor under shear loading | l_f | [mm] | 48 | 60 | 72 | 86 |
| Outside diameter of anchor | d_{nom} | [mm] | 8 | 10 | 12 | 16 |

1) Design under fire exposure is performed according to the design method given in TR020. Under fire exposure usually cracked concrete is assumed. The design equations are given in TR020, Section 2.2.2.

TR020 covers design for fire exposure from one side. For fire attack from more than one side the edge distance must be increased to $c_{min} \geq 300$ mm and $\geq 2 \cdot h_{ef}$.

FM753 Crack expansion anchor

Design according to **ETAG001, Annex C**
 Characteristic shear resistance under fire exposure

Annex C4

Table 8: Characteristic values for tension loads in case of static and quasi static loading for design design method A acc. **CEN/TS 1992-4**

| | | | M8 | M10 | M12 | M16 |
|-----------------------|--------------------|------|------|------|------|------|
| Steel failure | | | | | | |
| Char. resistance | $N_{Rk,s}$ | [kN] | 23,8 | 38,7 | 54,7 | 98,4 |
| Partial safety factor | $\gamma_{Ms}^{1)}$ | [-] | 1,5 | | | |

| Pullout failure $N_{Rk,p} = \Psi_c \times N_{Rk,p}^0$ | | | | | | | |
|---|-----------------|--------------------|------|-------------------|----|----|----|
| Char. resistance in concrete C20/25 | non-cracked | $N_{Rk,p}^0$ | [kN] | 9 | 16 | 20 | 35 |
| | cracked | $N_{Rk,p}^0$ | [kN] | 6 | 12 | 16 | 20 |
| Partial safety factor for cracked or non-cracked concrete | | $\gamma_{Mp}^{1)}$ | [-] | 1,5 ²⁾ | | | |
| Increasing factor for $N_{Rk,p}$ | concrete C30/37 | Ψ_c | [-] | 1,22 | | | |
| | concrete C40/50 | | [-] | 1,41 | | | |
| | concrete C50/60 | | [-] | 1,55 | | | |

| Concrete cone failure and splitting failure | | | | | | | |
|--|-----------------------------------|-------------|-------------------|-----|-----|-----|-----|
| Effective embedment depth | h_{ef} | [mm] | 48 | 60 | 72 | 86 | |
| Factor for cracked concrete | k_{cr} | | 7,2 | | | | |
| Factor for non cracked concrete | k_{ucr} | | 10,1 | | | | |
| Partial safety factor | $\gamma_{Mc} = \gamma_{Msp}^{1)}$ | | 1,5 ²⁾ | | | | |
| Char. spacing | concrete cone failure | $S_{cr,N}$ | [mm] | 140 | 180 | 220 | 260 |
| | splitting failure | $S_{cr,sp}$ | [mm] | 290 | 360 | 430 | 520 |
| Char. edge distance | concrete cone failure | $C_{cr,N}$ | [mm] | 70 | 90 | 110 | 130 |
| | splitting failure | $C_{cr,sp}$ | [mm] | 145 | 180 | 215 | 260 |

¹⁾ In absence of other national regulations

²⁾ The value contains an installation safety factor $\gamma_2 = 1.0$

FM753 Crack expansion anchor

Design according to **CEN/TS 1992-4**
 Characteristic resistance under tension loads

Annex C5

Table 9: Characteristic values for shear loads in case of static and quasi static loading for design design method A acc. **CEN/TS 1992-4**

| | | | M8 | M10 | M12 | M16 |
|---|--------------------|------|-------------------|------|------|------|
| Steel failure without lever arm | | | | | | |
| Char. resistance | $V_{Rk,s}$ | [kN] | 12,9 | 24,2 | 33,8 | 66,4 |
| Factor considering ductility | k_2 | [-] | 0,8 | | | |
| Partial safety factor | $\gamma_{Ms}^{1)}$ | [-] | 1,5 | | | |
| Steel failure with lever arm | | | | | | |
| Char. bending moment | $M^0_{Rk,s}$ | [Nm] | 34 | 67 | 118 | 300 |
| Partial safety factor | $\gamma_{Ms}^{1)}$ | [-] | 1,5 | | | |
| Concrete pry-out failure | | | | | | |
| Factor in equation (16) of CEN/TS 1992-4-4, § 6.2.2.3 | k_3 | [-] | 1,0 | 2,0 | 2,0 | 2,0 |
| Partial safety factor | $\gamma_{Mc}^{1)}$ | [-] | 1,5 ²⁾ | | | |
| Concrete edge failure | | | | | | |
| Effective length of anchor under shear loading | l_f | [mm] | 48 | 60 | 72 | 86 |
| Outside diameter of anchor | d_{nom} | [mm] | 8 | 10 | 12 | 16 |
| Partial safety factor | $\gamma_{Mc}^{1)}$ | [-] | 1,5 ²⁾ | | | |

¹⁾ En absence de réglementation nationale

²⁾ La valeur comprend un coefficient de sécurité d'installation $\gamma_2 = 1.0$

FM753 Crack expansion anchor

Design according to **CEN/TS 1992-4**
 Characteristic resistance under shear loads

Annex C6

Table 10: Characteristic tension resistance in cracked and non-cracked concrete under fire exposure for design method A acc. **CEN/TS 1992-4**

| | | | M8 | M10 | M12 | M16 |
|--|----------------------|------|--------------|-----|-----|------|
| Steel failure | | | | | | |
| Characteristic resistance | R30 $N_{Rk,s,fi}$ | [kN] | 0,4 | 0,9 | 1,7 | 3,1 |
| | R60 $N_{Rk,s,fi}$ | [kN] | 0,3 | 0,8 | 1,3 | 2,4 |
| | R90 $N_{Rk,s,fi}$ | [kN] | 0,3 | 0,6 | 1,1 | 2,0 |
| | R120 $N_{Rk,s,fi}$ | [kN] | 0,2 | 0,5 | 0,8 | 1,6 |
| Pullout failure (cracked and non-cracked concrete) | | | | | | |
| Char. resistance in concrete $\geq C20/25$ | R30 $N_{Rk,p,fi}$ | [kN] | 1,5 | 3,0 | 4,0 | 5,0 |
| | R60 $N_{Rk,p,fi}$ | [kN] | 1,5 | 3,0 | 4,0 | 5,0 |
| | R90 $N_{Rk,p,fi}$ | [kN] | 1,5 | 3,0 | 4,0 | 5,0 |
| | R120 $N_{Rk,p,fi}$ | [kN] | 1,2 | 2,4 | 3,2 | 4,0 |
| Concrete cone and splitting failure²⁾ (cracked and non-cracked concrete) | | | | | | |
| Char. resistance in concrete $\geq C20/25$ | R30 $N^0_{Rk,c,fi}$ | [kN] | 2,9 | 5,0 | 7,9 | 12,3 |
| | R60 $N^0_{Rk,c,fi}$ | [kN] | 2,9 | 5,0 | 7,9 | 12,3 |
| | R90 $N^0_{Rk,c,fi}$ | [kN] | 2,9 | 5,0 | 7,9 | 12,3 |
| | R120 $N^0_{Rk,c,fi}$ | [kN] | 2,3 | 4,0 | 6,3 | 9,9 |
| Characteristic spacing | $s_{cr,N,fi}$ | [mm] | 4 x h_{ef} | | | |
| Characteristic edge distance | $c_{cr,N,fi}$ | [mm] | 2 x h_{ef} | | | |

¹⁾ Design under fire exposure is performed according to the design method given in TR020. Under fire exposure usually cracked concrete is assumed. The design equations are given in TR020, Section 2.2.1.

²⁾ As a rule, splitting failure can be neglected when cracked concrete and reinforcement is assumed.

TR020 covers design for fire exposure from one side. For fire attack from more than one side the edge distance must be increased to $c_{min} \geq 300$ mm and $\geq 2 \cdot h_{ef}$.

FM753 Crack expansion anchor

Design according to **CEN/TS 1992-4**
 Characteristic tension resistance under fire exposure

Annex C7

Table 11: Characteristic shear resistance in cracked and non-cracked concrete under fire exposure for design method A acc. CEN/TS 1992-4

| | | | M8 | M10 | M12 | M16 |
|--|--------------------|------|-----|-----|-----|-----|
| Steel failure without lever arm | | | | | | |
| Characteristic resistance | R30 $V_{Rk,s,fi}$ | [kN] | 0,4 | 0,9 | 1,7 | 3,1 |
| | R60 $V_{Rk,s,fi}$ | [kN] | 0,3 | 0,8 | 1,3 | 2,4 |
| | R90 $V_{Rk,s,fi}$ | [kN] | 0,3 | 0,6 | 1,1 | 2,0 |
| | R120 $V_{Rk,s,fi}$ | [kN] | 0,2 | 0,5 | 0,8 | 1,6 |

| | | | | | | |
|-------------------------------------|----------------------|------|-----|-----|-----|-----|
| Steel failure with lever arm | | | | | | |
| Characteristic bending moment | R30 $M^0_{Rk,s,fi}$ | [Nm] | 0,4 | 1,1 | 2,6 | 6,7 |
| | R60 $M^0_{Rk,s,fi}$ | [Nm] | 0,3 | 1,0 | 2,0 | 5,0 |
| | R90 $M^0_{Rk,s,fi}$ | [Nm] | 0,3 | 0,7 | 1,7 | 4,3 |
| | R120 $M^0_{Rk,s,fi}$ | [Nm] | 0,2 | 0,6 | 1,3 | 3,3 |

| | | | | | | |
|---|---------------------|------|-----|------|------|------|
| Concrete pry-out failure | | | | | | |
| Factor in equation (16) of CEN/TS 1992-4-4, § 6.2.2.3 | k_3 | [-] | 1,0 | 2,0 | 2,0 | 2,0 |
| Characteristic resistance | R30 $V_{Rk,cp,fi}$ | [kN] | 2,9 | 10,0 | 15,8 | 24,7 |
| | R60 $V_{Rk,cp,fi}$ | [kN] | 2,9 | 10,0 | 15,8 | 24,7 |
| | R90 $V_{Rk,cp,fi}$ | [kN] | 2,9 | 10,0 | 15,8 | 24,7 |
| | R120 $V_{Rk,cp,fi}$ | [kN] | 2,3 | 8,0 | 12,7 | 19,8 |

| | | | | | | |
|---|-----------|------|----|----|----|----|
| Concrete edge failure | | | | | | |
| Eff. length of anchor under shear loading | l_f | [mm] | 48 | 60 | 72 | 86 |
| Outside diameter of anchor | d_{nom} | [mm] | 8 | 10 | 12 | 16 |

1) Design under fire exposure is performed according to the design method given in TR020. Under fire exposure usually cracked concrete is assumed. The design equations are given in TR020, Section 2.2.2.

TR020 covers design for fire exposure from one side. For fire attack from more than one side the edge distance must be increased to $c_{min} \geq 300$ mm and $\geq 2 \cdot h_{ef}$.

FM753 Crack expansion anchor

Design according to **CEN/TS 1992-4**
 Characteristic shear resistance under fire exposure

Annex C8

Table 12: Characteristic values for resistance in case of seismic performance category C1 acc. TR045 “Design of Metal anchor under Seismic Actions”

| Anchor sizes | | M8 | M10 | M12 | M16 |
|---|------------------------|------|------|------|------|
| Tension load | | | | | |
| Steel failure | | | | | |
| Characteristic resistance | $N_{Rk,s,seis}$ [kN] | 23,8 | 38,7 | 54,7 | 98,4 |
| Partial safety factor ¹⁾ | $\gamma_{Ms,seis}$ [-] | 1,5 | | | |
| Pull-out failure $N_{Rk,p,seis} = \Psi_c \times N^0_{Rk,p,seis}$ | | | | | |
| Characteristic resistance | $N^0_{Rk,p,seis}$ [kN] | 6 | 12 | 16 | 20 |
| Partial safety factor ¹⁾ | $\gamma_{Mp,seis}$ [-] | 1,5 | | | |
| Shear loads | | | | | |
| Steel failure without lever arm | | | | | |
| Characteristic resistance | $V_{Rk,s,seis}$ [kN] | 7,7 | 17,0 | 30,4 | 57,6 |
| Partial safety factor ¹⁾ | $\gamma_{Ms,seis}$ [-] | 1,5 | | | |

¹⁾ The recommended partial safety factors under seismic action ($\gamma_{M,seis}$) are the same as for static loading

FM753 Crack expansion anchor

Design according to TR045
 Characteristic resistance under seismic actions

Annex C9

Table 13: Characteristic values for resistance in case of seismic performance category C2 acc. TR045 “Design of Metal anchor under Seismic Actions”

| Anchor sizes | | M8 | M10 | M12 | M16 |
|---|-----------------------------|-----|------|------|------|
| Tension load | | | | | |
| Steel failure | | | | | |
| Characteristic resistance ²⁾ | $N_{Rk,s,seis}$ [kN] | - | 38,7 | 54,7 | 98,4 |
| Partial safety factor ³⁾ | $\gamma_{Ms,seis}$ [-] | 1,5 | | | |
| Pull-out failure $N_{Rk,p,seis} = \Psi_c \times N_{Rk,p,seis}^0$ | | | | | |
| Characteristic resistance ²⁾ | $N_{Rk,p,seis}^0$ [kN] | - | 3,3 | 11,8 | 20,0 |
| Partial safety factor ³⁾ | $\gamma_{Mp,seis}$ [-] | 1,5 | | | |
| Displacement at DLS ^{1) 2)} | $\delta_{N,sei} (DSL)$ [mm] | - | 2,5 | 5,0 | 4,4 |
| Displacement at DLS ^{1) 2)} | $\delta_{N,sei} (ULS)$ [mm] | - | 10,7 | 20,4 | 17,8 |
| Shear loads | | | | | |
| Steel failure without lever arm | | | | | |
| Characteristic resistance ²⁾ | $V_{Rk,s,seis}$ [kN] | - | 11,9 | 19,3 | 31,2 |
| Partial safety factor ³⁾ | $\gamma_{Ms,seis}$ [-] | 1,5 | | | |
| Displacement at DLS ^{1) 2)} | $\delta_{V,sei} (DSL)$ [mm] | - | 5,0 | 7,0 | 7,0 |
| Displacement at DLS ^{1) 2)} | $\delta_{V,sei} (ULS)$ [mm] | - | 7,1 | 9,1 | 6,6 |

1) The listed displacements represent mean values.

2) A smaller displacement may be required in the design provisions stated in section “Design of Anchorage”, e.g. in the case of displacement sensitive fastenings or “rigid” supports. The characteristic resistance associated with such smaller displacement may be determined by linear interpolation or proportional reduction.

3) The recommended partial safety factors under seismic action ($\gamma_{M,seis}$) are the same as for static loading.

FM753 Crack expansion anchor

Design according to TR045
 Characteristic resistance under seismic actions

Annex C10

Table 14: Displacements under tension loading

| | | M8 | M10 | M12 | M16 |
|---|-------------------------|-----------|------------|------------|------------|
| Tension load in non-cracked concrete C20/25 [kN] | | 4,29 | 7,62 | 9,52 | 16,67 |
| Displacement | δ_{N0} [mm] | 0,1 | 0,1 | 0,1 | 0,1 |
| | $\delta_{N\infty}$ [mm] | 0,5 | 0,5 | 0,5 | 0,5 |
| Tension load in non-cracked concrete C50/60 [kN] | | 6,64 | 11,91 | 14,76 | 25,83 |
| Displacement | δ_{N0} [mm] | 0,1 | 0,2 | 0,2 | 0,3 |
| | $\delta_{N\infty}$ [mm] | 0,5 | 0,5 | 0,5 | 0,5 |
| Tension load in cracked concrete C20/25 [kN] | | 2,86 | 5,71 | 7,62 | 9,52 |
| Displacement | δ_{N0} [mm] | 1,4 | 1,2 | 0,9 | 0,6 |
| | $\delta_{N\infty}$ [mm] | 1,4 | 1,2 | 1,3 | 0,6 |
| Tension load in cracked concrete C50/60 [kN] | | 4,43 | 8,86 | 11,81 | 14,76 |
| Displacement | δ_{N0} [mm] | 1,8 | 1,8 | 1,8 | 1,8 |
| | $\delta_{N\infty}$ [mm] | 1,8 | 1,8 | 1,8 | 1,8 |

Table 15: Displacements under shear loads

| | | M8 | M10 | M12 | M16 |
|---|-------------------------|-----------|------------|------------|------------|
| Shear load in cracked and non-cracked concrete C20/25 to C50/60 [kN] | | 6,19 | 11,43 | 16,19 | 31,43 |
| Displacement | δ_{v0} [mm] | 2,3 | 2,6 | 2,9 | 3,3 |
| | $\delta_{v\infty}$ [mm] | 3,4 | 3,9 | 4,3 | 4,9 |

Additional displacement due to anular gap between anchor and fixture is to be taken into account.

FM753 Crack expansion anchor

Design
 Displacements

Annex C11